Tuesday, 11/29/2005 3:00:22 PM Date Linda Lacelle User

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services : SADDLE FITTING, FWD (OUTBOARD/INBOARD) **Drawing Name** Job Number : 25016 A : 10530 **Estimate Number** P.O. Number : NIA Part Number : D2571 This Issue : 11/29/2005 S.O. No. : NIA : D2571 REV D **Drawing Number** : NC Prsht Rev. : N/A Project Number : NIA : MACHINED PARTS First Issue Drawing Revision . D : NIA : 24837 **Previous Run** Material : SER COMMENT BELOW Due Date : 1/5/2006 Written By : SEE ABOVE DATE & USER Checked & Approved By Comment : Est: I 02.10.02 Re-format; Change to Dwg Rev. D & incorporated D2572KJ **Additional Product** Job Number Sea. #: Machine Or Operation: Description: 1.0 D6101007 7075-T7351 8.25X7.75X2.5 Comment: Qtv.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) 7075-T7351 8.25X7.75X2.5 B24070 (13) Make from D6101-007 billet for D2571 Ensure that grain is along 7.75" length Batch No: 325205 (1) 2.0 HAAS1 Comment: HAAS CNC VERTICAL MACHINING #1 Program Batch No. 25016 Double check by: \ \ 1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets 3-Machine Step No 3 per Folio FA051 and inspect per attached Dimension Sheets 4-Deburr and remove all machining marks 5-Tumble to remove sharp edges. 5.6 06/01/29 3.0 MILLING CONV CONVENTIONAL MILLING MACHINE Comment: CONVENTIONAL MILLING MACHINE 14 INSPECT PARTS AS THEY COME OFF MACHINE Machine keyway as per dwg D2571 & D2572 4.0 QC2

J.G.

06/01/29

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

D	art	Ae	ros	pace	Ltd

7	W/O:		WORK ORDER CH	ANGES	4				
	DATE	STEP	PROCEDURE CHANGE	1 10	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	3:			a a					
	8								
	*								
	Part No		PAR #: Fault Category:	NCF	R: Yes	No DQ	: 2	Date:△	6/03/00

QA: N/C Closed: ____ Date: ____

NCR:	F.		WORK OR	DER NON-CONFORMANO	CE (NCR)		1 1 1 1	
		Description of NC		Corrective Action Section B		Verification		Approval QC Inspector
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		
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NOTE: Date & initial all entries

Tuesday, 11/29/2005 3:00:22 PM User: Linda Lacelle **Process Sheet** Drawing Name: SADDLE FITTING, FWD (OUTBOARD/INBOARD) Customer: CU-DAR001 Dart Helicopters Services Job Number: 25016 Part Number: D2571 Job Number: Seq. #: Machine Or Operation: Description: SECOND CHECK 5.0 QC8 Comment: SECOND CHECK 02.23 HAND FINISHING HAND FINISHING RESOURCE #1 6.0 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 06-03-0 7.0 POWDER COATING Comment: POWDER COATING Powder Coat White Gloss (Ref. 4.3.5.1) as per QSI 005 4.3 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 Comment: INSPECT POWDER COAT 9.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock C 206103107 Location: 10.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONT Inspection Level 21 Job Completion

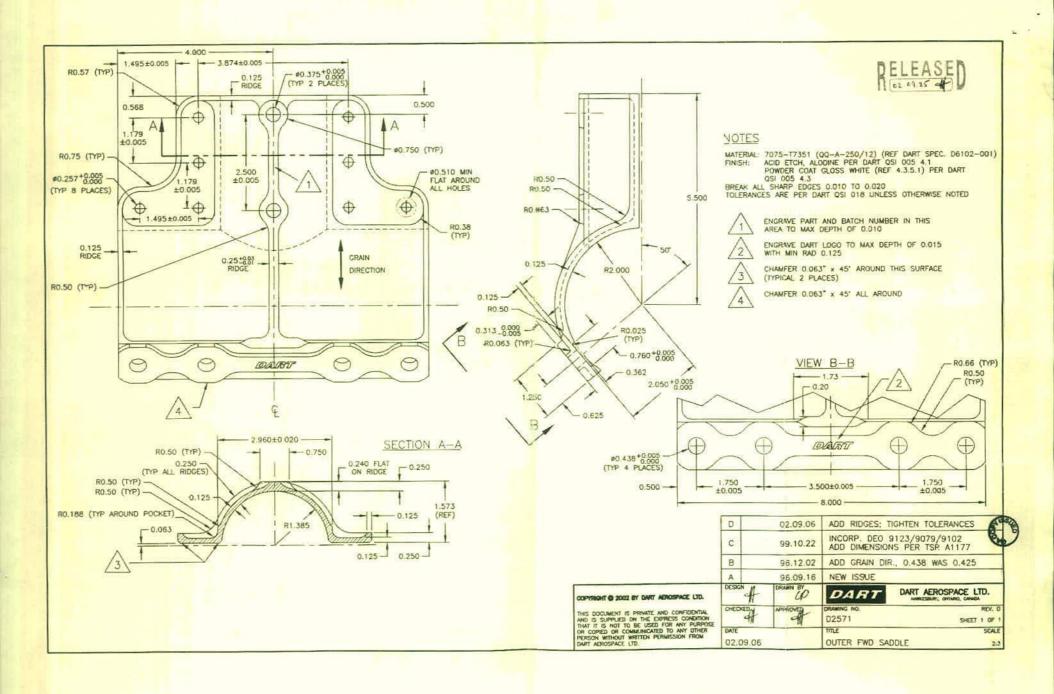
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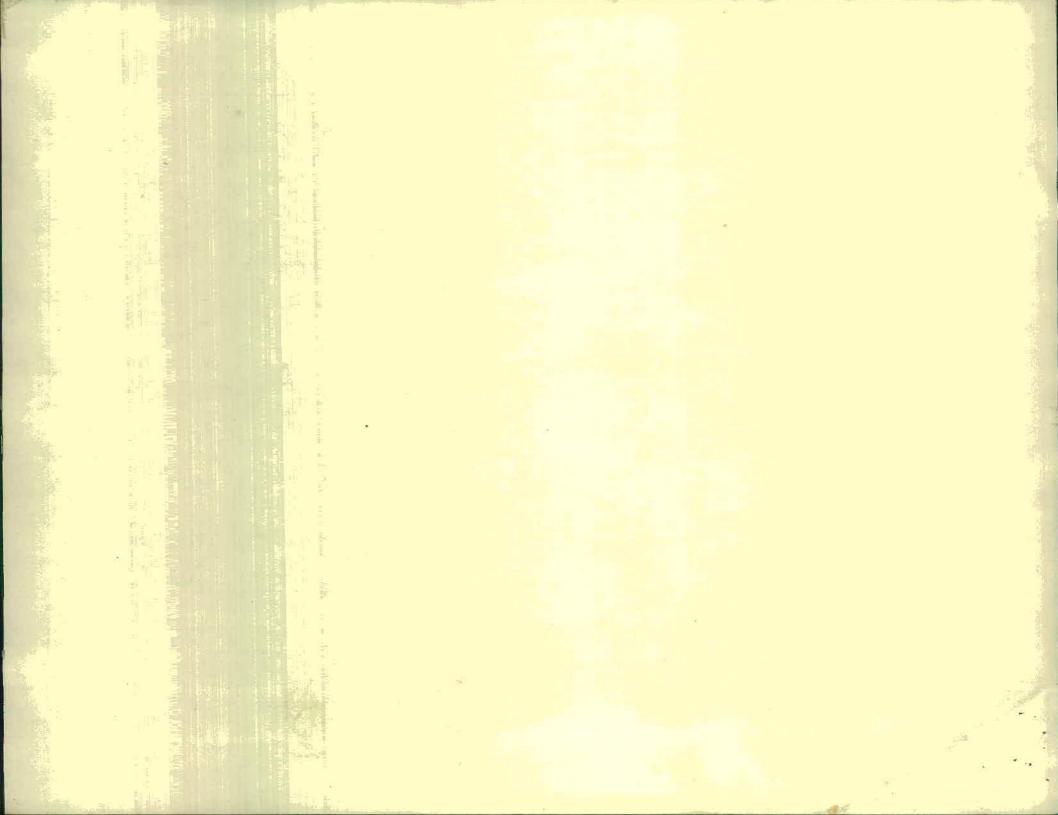
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	City	Approval Chief Eng# Prod Mgr	Approval QC Inspector
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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: 😘	102/08
			QA: N/C C	losed:	Date:	

Total Services	NCR:		W	ORK ORD	ER NON-CONFORMANC	E (NCR)					
			Description of NC		Corrective Action Section B			Approval	Approval		
DATE	STEP	STEP	STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries





DART AEROSPACE LTD	Work Order:	
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. E		Page 1 of 1

	26	V-		Re	corded Actu	ual Dimensi	ons		
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	Ву	Date
Α	0.438	0.443	DT8682	0.438	6.438	6.438	0-438		
В	1.745	1.755		1.745	1747	1.747	1.747		
С	3.495	3.505		3.496	3 497	3496	3.496		
D	1.745	1.755		1.745	1747	1-747	1.747		
E	7.990	8.010		8.002	8.004	8.002	8.00.3		
F	0.490	0.510		0.496	0 496	0.502			
G	0.257	0.262	DT8683	0.257	0-257	0.257	0.257		
Н	0.375	0.380	DT8684		0-375		0-375		
1	0.490	0.510		0.492	0.502	0.500	0.503		
J	1.174	1.184		1177	1178	1.177	1.177		
K	0.558	0.578		6564	0.565	0563	0.564		
L	1.174	1.184		1.173	1.178	1.177	1.177		
М	1.490	1.500		1.493	1.494	1 493	1493		
N	2.495	2.505		2497	2497	2.498			
0	3.869	3.879		3.871	3872	3871	3870		
Р	0.115	0.135		6.124	0.125	0 124	0 123		
Q	0.115	0.135		6.137	0.135	0.135	0.135		
R	0.240	0.260		6.248	6.24g	6.247	6.248		
S	0.115	0.135		0.131	0.132	0175			1)
7	0.178	0.136		0,83	0.18%	2.78B			
Ü	2.940	2.980		2.959	2.959	2.960	2960		
V	0.230	0.250		6.244	0241	0.234	0 734		
W	0.115	0.135		0.131	0.725	0.120	0.126		
X	0.308	0.313		0.3/0					
Y	0.760	0.765			6.760	0 760	0.760		
Z	0.352	0.372		0.760	0.370				
AA	0.470	0.530		0 372		0.372	0.372	cm6/73	
AB	0.615	0.635		0.500	0 620	0.500	0.500	0300	
AC	0.053	0.033		0.620		0.626	0.626		
AD	0.240	0.260			0.063	0 063	0.063		
AE	1.375	1.395				0.248			
AF	0.115	0.135		1.384		1388	1 39/		
AG	0.240	0.135		0.135	6.135	0.135	0.135		
AH	0.240	0.260		0.760	0.260	0 260	0.260		
Al				0.257	0 251	0.245	0 247		
	2.000	2.020		62.006		2003	2005		
AJ	0.023	0.043		0.050	0.030	0.030	0.030		
	Acc	ept/Reje	ct						

Measured by:	Čr.	Audited by	Til
Date:	06/02/19	Date:	06.02.20

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.09.24	Re-format; Added Rev. D	KJ	
С	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	1
D	05.05.05	Added dimension Al	KJ/RF	11
E	05.12.05	Added dimension AJ	KJ/JLM (111





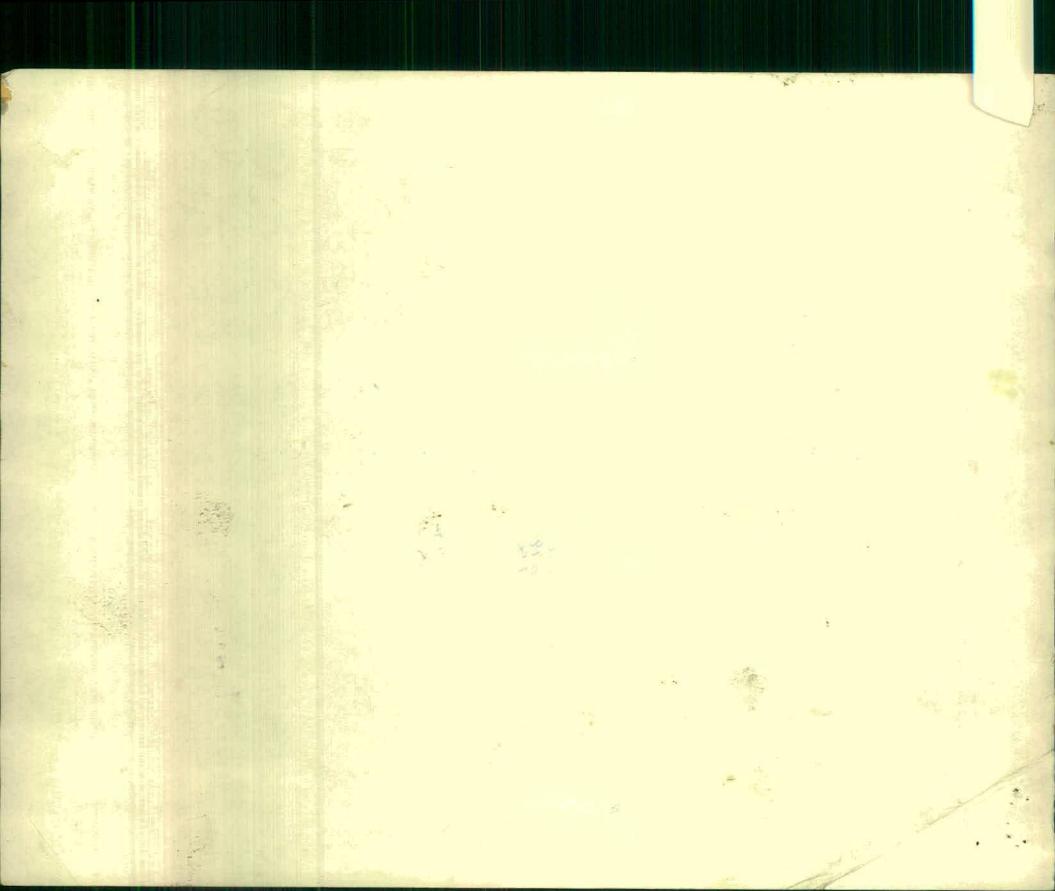
DART AEROSPACE LTD	Work Order:	
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. E		Page 1 of 1

A 0.4 B 1.7 C 3.4 D 1.7 E 7.9 F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1	1in 438 745 495 745 990 490 257 375 490 174 558 174 490 495 869 115 115 240	Max 0.443 1.755 3.505 1.755 8.010 0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260	DT8683 DT8684	1 0.438 1.746 3.496 1.746 2.004 0.498 0.257 0.345 0.504 1.177 0.565 1.177 1.493 2.496 3.871 0.774 6.730	2 6 438 1.746 3.497 1.746 8.004 0.500 0.257 0.375 0.502 1.177 0.567 1.177 1.494 2.497 3.872 0.122 6.130	0561 1.177 0566 1.177 1.494 2.499 3.872 6.122	4 6 438 1.747 3.496 1.747 8 6.4 0.501 6257 6.371 0.504 1.177 0.5144 1.177 2.497 3.872 6.24	Ву	Date
B 1.7 C 3.4 D 1.7 E 7.9 F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	745 495 745 990 490 257 375 490 174 558 174 490 495 869 115 115 240	1.755 3.505 1.755 8.010 0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260	DT8683	1.746 3.496 1.746 2.004 0.498 0.257 0.504 1.177 0.565 1.177 1.493 2.496 3.891	1.746 3.497 1.746 8.004 0.500 0.257 0.502 1.177 0.567 1.177 1.494 2.497 3.872 0.122	1.747 3.496 1.747 8.004 0.503 0.257 0.375 0.561 1.177 0.566 1.177 1.474 2.459 3.872 6.122	1.747 3.496 1.747 8 6.4 0.501 6.25 7 0.504 1.177 0.5144 1.177 2.497 2.497 3.872		
C 3.4 D 1.7 E 7.9 F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	495 745 990 490 257 375 490 174 558 174 490 495 869 115 115 240	3.505 1.755 8.010 0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260		3.496 1.746 2.004 5.498 0.257 0.375 0.504 1.177 0.565 1.177 1.453 2.496 3.871 0.724 6.130	3.497 1.746 8.004 0.500 0.257 0.375 0.502 1.177 0.567 1.177 1.494 2.447 3.872 0.122	3.496 11747 8.004 0.503 0.257 0.375 0.561 1177 0.566 1177 1.474 2.499 3.872 6.122	3.496 1.747 8 ce.4 0.501 6-25 7 0.501 1.177 0.5164 1.177 2.497 2.497 3.872		
D 1.7 E 7.9 F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	745 990 490 257 375 490 174 558 174 490 495 869 115 115 240	1.755 8.010 0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.260		1.746 8.004 0.498 0.257 0.504 1.177 0.565 1.177 1.493 2.496 3.871 0.124	1.746 8.004 0500 0.257 0.375 0.502 1.177 0.564 1.177 1.494 2.447 3.872 0.122	11747 8004 0.563 0.257 0.375 0.561 1.177 0.566 1.177 1.474 2.499 3.872 6.122	1.747 8.66.4 0.501 0.25.7 0.501 1.177 0.564 1.177 2.497 2.497 3.872		
E 7.9 F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	990 490 257 375 490 174 558 174 490 495 869 115 115 240	8.010 0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260		6.004 0.498 0.257 0.375 0.504 1.177 0.565 1.177 1.493 2.496 3.871 0.124	8.004 0500 0.257 0.375 0.502 1.177 0.567 1.177 1.494 2.447 3.872 0.122	6.004 0.503 0.257 0.375 0.501 1.177 0.506 1.177 1.474 2.459 3.872 6.122	8 cest 0.501 0.25 T 0.375 0.501 1.177 0.564 1.177 4493 2497 3.872		
F 0.4 G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	490 257 375 490 174 558 174 490 495 869 115 115 240	0.510 0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135		0.498 0.257 0.375 0.504 1.177 0.565 1.177 1.493 2.496 3.871 0.124 6.130	0.500 0.257 0.375 0.502 1.177 0.567 1.177 1.494 2.447 3.872 0.122	0.563 0.257 0.375 0.501 1.177 0.506 1.177 1.474 2.459 3.872 6.122	0.501 0.25 7 0.375 0.501 1.177 0.5144 1.177 4.493 2.497 3.872		
G 0.2 H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	257 375 490 174 558 174 490 495 869 115 115 240	0.262 0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.260		0.498 0.257 0.375 0.504 1.177 0.565 1.177 1.493 2.496 3.871 0.124 6.130	0.500 0.257 0.375 0.502 1.177 0.567 1.177 1.494 2.447 3.872 0.122	0.563 0.257 0.375 0.501 1.177 0.506 1.177 1.474 2.459 3.872 6.122	0.501 0.25 7 0.375 0.501 1.177 0.5144 1.177 4.493 2.497 3.872		
H 0.3 I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	375 490 174 558 174 490 495 869 115 115 240	0.380 0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.260		0-257 0-375 0-504 1.177 0.565 1.177 1.493 2.496 3.871 0.124 6.130	0.375 0.502 1.177 0.567 1.177 1.494 2.497 3.872 0.122	0.257 0.375 0.561 1.177 0.566 1.177 1.474 2.459 3.872 6.122	6257 6375 0501 1.177 0564 1.177 \$493 2497 3.872		
I 0.4 J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	490 174 558 174 490 495 869 115 115 240	0.510 1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260	DT8684	0 375 0 504 1.177 0 565 1.177 1.453 2.496 3.871 0.124	0.375 0.502 1.177 0.567 1.177 1.494 2.497 3.872 0.122	0 375 0561 1.177 0566 1.177 1.474 2.499 3.872 6.122	6375 0501 1.177 0564 1.173 \$493 2497 3.872		
J 1.1 K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	174 558 174 490 495 869 115 115 240	1.184 0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260		0504 1.177 0565 1.177 1.493 2.496 3.871 0.124	0.502 1.177 0.564 1.177 1.494 2.497 3.872 0.122	0561 1.177 0566 1.177 1.494 2.499 3.872 6.122	0501 1.177 0564 1.177 \$ 493 2497 3.872		
K 0.5 L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	558 174 490 495 869 115 115	0.578 1.184 1.500 2.505 3.879 0.135 0.135 0.260		1.177 0565 1.177 1.493 2.496 3.871 0.124	1.177 0.567 1.177 1.494 2.497 3.872 0.122	1.177 0.566 1.177 1.474 2.499 3.872 6.122	1.177 0.5144 1.177 1 493 2497 3.872		
L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	174 490 495 869 115 115 240	1.184 1.500 2.505 3.879 0.135 0.135 0.260		0.565 1.177 1.493 2.496 3.871 0.724	0.567 1.177 1.494 2.497 3.872 0.122	0.566 1.177 1.474 2.499 3.872 6.122	0564 1.177 \$ 493 2497 3.872		
L 1.1 M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	174 490 495 869 115 115 240	1.184 1.500 2.505 3.879 0.135 0.135 0.260		1.177 1.493 2.496 3.871 0.124	1.177 1.494 2.497 3.872 0.122	1.177 1.494 2.499 3.872 6.122	1.177 \$ 493 2497 3.872		
M 1.4 N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	490 495 869 115 115 240	1.500 2.505 3.879 0.135 0.135 0.260		1.493 2.496 3.871 0.174 6.130	1.494 2.497 3.872 0.122	1.494 2.499 3.872 6.122	1 493 2497 3872		
N 2.4 O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	495 869 115 115 240	2.505 3.879 0.135 0.135 0.260		3.841	2.497 3.872	2.459 3.872 6.122	2497		
O 3.8 P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	869 115 115 240	3.879 0.135 0.135 0.260		3.871	3.872	3.872	3.872		
P 0.1 Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	115 115 240	0.135 0.135 0.260		6130	0.122	6.122			
Q 0.1 R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	115 240	0.135 0.260		6130			0.117		
R 0.2 S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	240	0.260			65-150		0 130		
S 0.1 T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6				0 24100	0246	0.247	0.252		
T 0.1 U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6	117	0.135		0.124	0 122	0125	0126		-
U 2.9 V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6		0.108		12:199	=./28	0128	3/88		
V 0.2 W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6		2.980		2.960	2.960	2.960	2.960		
W 0.1 X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6		0.250			2234		6.234		
X 0.3 Y 0.7 Z 0.3 AA 0.4 AB 0.6		0.135		0122	0,21	0 233	0.234		
Y 0.7 Z 0.3 AA 0.4 AB 0.6		0.313				0/25			
Z 0.3 AA 0.4 AB 0.6		0.765		0310	0.310	0.310	0.310		
AA 0.4 AB 0.6		0.703		6-760	0-760	0.760	0760		
AB 0.6		0.530		0 370	0.370	0 340	0.370		
		0.635		0.700	0.500	0.568	0.700		
AC UU				0676	0 620	0.623	0625		
		0.073		0.663	0.063	0.063	0063		
	240	0.260		0.248	0.520	0.245	0.744		
	375	1.395		1390	/388	1.399	1.390		
	115	0.135		0.136	6 130	0.130	0 130		
	240	0.280		0.260	0.260	0.560	0 260		
AH 0.2	/4()	0.260		0.243	0.245	0.243	6-249		
		2.020 0.043		2.004	2005	2004	2.005		
AJ 0.0	000	(1 (1 / 7 /)	ct	0030	0030	0 0 30	0.030		

Measured by:	60	Audited by	7-1
Date:	06/67/70	Date:	06.02.20

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.09.24	Re-format; Added Rev. D	KJ	
С	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	1
D	05.05.05	Added dimension Al	KJ/RF	11
E	05.12.05	Added dimension AJ	KJ/JLM (111.





DART AEROSPACE LTD	Work Order:	250164
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. E		Page 1 of 1

				Recorded Actual Dimensions			ons		36-3
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	Ву	Date
Α	0.438	0.443	DT8682	0.438	6-439	16-438	Ø-43E		
В	1.745	1.755		1.747	1.748	1.749	1749		
С	3.495	3.505		3.499	3-498	3.499	3.498		
D	1.745	1.755		1.747	1.748	1.749	1.749		
E	7.990	8.010		8001	8 -007	8.003	8,003		
F	0.490	0.510		0.501	0.501	0.500	6.501		
G	0.257	0.262	DT8683	0.257	0.257	0.257	10.157		
Н	0.375	0.380	DT8684	0.375	0375	c.375	0.500		
	0.490	0.510		6.500	0,501	6.500	0.500		
J	1.174	1.184		d. 178	1-127	1-177	1-178		
K	0.558	0.578		9.566	0-567	0.568	0-568		
L	1.174	1.184		1.178	1.178	1-177	1.178		
M	1.490	1.500		1.494	1.494	1-494	1 - 494		
N	2.495	2.505		2.496	2-497	2.497	2.497		
0	3.869	3.879		3.872	3.873	3.873	3.873		
Р	0.115	0.135		0.123	0.125	0-124	161.0		
Q	0.115	0.135		0.130	0 130	0.130	0.130		
R	0.240	0.260		. 248	0.249	0.249	PP6.0		
S	0.115	0.135		6-172	0-127	0,127	961.0		
T	0.178	0.198		0 (89	3-169	0.188	0/88		
U	2.940	2.980		2 960	7 960	7.660	2960		
V	0.230	0.250		0.233	0-234	0.233	0.233		
W	0.115	0.135		0171	0.125	0 -125	0.125		
X	0.308	0.313		6-31P	0-3/0	0.3/0	0310		
Y	0.760	0.765		0.760	0.760	6466	0760		
Z	0.352	0.372		0.360	0.360	0.360	0-360		
AA	0.470	0.530		0.560	6.500		0500		
AB	0.615	0.635		0 624	6.624	0.625	0.627		
AC	0.053	0.073		0.063	0063	0.063	0.063		
AD	0.240	0.260		0247	976-0	0.063	0.348		
AE	1.375	1.395		1391	/ 390	1.393	1.391		
AF	0.115	0.135		0 30	0.130	01130	0.130		
AG	0.240	0.280		0-260	0.260	0.260	0.266		
АН	0.240	0.260		0. Z43	0. 247	0.247	0-247		
Al	2.000	2.020		2.006	2.006	2.007	9.008		
AJ	0.023	0.043		0.030	0.030	0.088	6038		
	Acc	ept/Reje	ct						

Measured by: Ep/J-G-	Audited by	JG.
Date: 06/02/21	Date:	06/03/21

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.09.24	Re-format; Added Rev. D	KJ	
С	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension Al	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	



DART AEROSPACE LTD	Work Order:	150161F
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. E	16	Page 1 of 1

			Recorded Actual Dimensions					الو وحسا	
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	Ву	Date
Α	0.438	0.443	DT8682	0.438	0.438				
В	1.745	1.755		1,749	1.748				
С	3.495	3.505		3 497	3.497				
D	1.745	1.755		1 - 749	1,749				
E	7.990	8.010		8-004	8-003				
F	0.490	0.510		0-500	0.501				
G	0.257	0.262	DT8683	0.257	0.257				
Н	0.375	0.380	DT8684	10:375	0.375				
1	0.490	0.510		0_499	0.498				
J	1.174	1.184		0-499	0.498				
K	0.558	0.578		0.068	0_568				
L	1.174	1.184		1 180	1-180				
M	1.490	1.500		1-495	1.495				
N	2.495	2.505		2.500	2-499				
0	3.869	3.879		3.874	3.874				
Р	0.115	0.135		0.125	0 - 195				
Q	0.115	0.135		6/30	6./30				
R	0.240	0.260		0 251	0.250				
S	0.115	0.135		0-127	0-136				
Т	0.178	0.198		6,188	0.188				
U	2.940	2.980		2-961	2.963				
V	0.230	0.250		0-240	0.245			1	
W	0.115	0.135		0-123	0-124				
X	0.308	0.313		0 316	0.310			. 3	
Y	0.760	0.765							
Z	0.352	0.372		0-360	0.361				
AA	0.470	0.530		0.506	0-500				
AB	0.615	0.635		0.628	0.627				
AC	0.053	0.073							
AD	0.240	0.260		0-250	0.250				
AE	1.375	1.395		1 - 385	1-384				
AF	0.115	0.135		0-120	0-121				
AG	0.240	0.280		6.130	0.130				
AH	0.240	0.260		0.245	0.247				
AI	2.000	2.020		8000 6					
AJ	0.023	0.043		0.030	0.039				
		cept/Reje	ct						

Measured by:	5.6.	Audited by	5.	G
Date: 0	06/02/22	Date:	06	102/22

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.09.24	Re-format; Added Rev. D	KJ	
С	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension Al	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	

